

# PLYCO

CORPORATION  
PO BOX Q • ELKHART LAKE, WI 53020

## SERIES 99E INSULATED UTILITY DOORS

**SERIES 99E**  
INSULATED UTILITY DOORS

- *Low Maintenance*
- *Economy*
- *Roll Edge*
- *Easy Installation*
- *Energy Saving*
- *Durable and Attractive*



Light Kits and Lock Sets Sold Separately on all Series 99 Doors.



# PLYCO Series 99E Utility Door

The Plyco 99 Series pre-hung door is one of our most popular doors with years of top engineering and customer satisfaction.

We have incorporated:

- Full perimeter weather stripping
- Universal swing feature, and is fully reversible in the 3 1/2" thick jamb
- Polyurethane Foam Core which reduces sound and possesses superior insulating qualities, 13 R-factor



*\*Shown with aluminum door skin option*

- Variety of locksets available (optional)
- Special back-set extrusion assures added strength for mounted hinge
- Full perimeter weather stripping. Special sweep available for use with in-swinging applications
- Optional all-white painted frame improves appearance
- New rolled edge construction
- No wood used inside
- Patented closer blocking

## Windows:

- Variety of Lite Kits available (optional)







Available in 3 options:

- Standard Jamb
- Slide-In J-Trim
- Slide-In Nailing Flange

Heavy duty 4 x 4 Steel, zinc plated hinges, prevent warping and assures smooth positive operations.

Weather Fin helps keep bad weather outside and good air inside

**PLYCO**  
**EVERLAST™**  
**DOOR SYSTEMS**

Slide-In J-Trim makes installation a breeze (optional)

Two-fin and bulb top and bottom weather seals contact header and threshold to greatly reduce water infiltration



Flush Latch Plate

New Rolled Edge Panel



**PLYCO CORPORATION**  
**USA**  
800/558-5895  
FAX: 800/257-5926  
**INTERNATIONAL**  
920/876-3611  
FAX: 920/876-3527  
[www.plyco.com](http://www.plyco.com)

# PLYCO Series 99E Door

SIZES 2/4 x 6/8 2/6 x 6/8 2/8 x 6/8 3/0 x 6/8 3/6 x 6/8 4/0 x 6/8 Dbl. 6/0 x 6/8 Dbl. 8/0 x 6/8  
3/0 x 7/0 3/6 x 7/0 4/0 x 7/0 Dbl. 6/0 x 7/0 Dbl. 8/0 x 7/0

OVERALL DIMENSIONS Special sizes are available in picture pane style panels  
a) For correct out to out dimensions see Data Sheet DO-3  
b) For Rough Opening dimensions, use dimensions (above - a) and add 1/2" to width and 3/8" to height.

MULLION / ASTRAGAL Double doors have attached astragal on the inactive panel of the pair - shipped knocked- down. Hinges are attached to jambs. Manual head and foot bolt concealed in the astragal

HINGES (3) 4" x 4" zinc plated loose pin hinges are standard, SS/NRP available as an option

THRESHOLD Aluminum, universal

## DOOR PANEL

THICKNESS 1 3/4"

SKIN Smooth 26 ga. galvanized steel painted finish Polar White or Chocolate Brown. Polar Aluminum optional

EDGES Rolled edge in aluminum core rails

BLOCKING HDPE lock reinforcing structure, optional patented heavy duty aluminum closer blocking  
Special lock blocking is available

INSULATION Panel R-13 (u= .077)

EMBOSSING 3/0 x 6/8 only - Six panel style

COLORS Polar White only finish paint.

LOCK FACE PREP Standard with 2 1/8" lockset bore, 2 3/4" backset. Non-bored is optional

DEAD BOLT Optional face bore and edge prep for deadbolt, latchguard available as an option

SWEEP Durable Acryn bulb & fin sweep

LITE KITS 1-LI-2 20" x 24" Insulated 1-LA-2 20" x 24" Single glazed  
1-LE-2 16" x 16" Insulated 1-LB-2 22" x 36" Insulated  
1-LU-2 4" x 48" Single glazed 9-LB-2 22" x 36" Insulated with 9-Lite internal grids  
Other glass sized available - lite kits listed above are most common

## JAMB

TYPE PREHUNG

MATERIAL Aluminum (Available in White & Mill Finish Jambs)

FEATURES Flush plain doors are universal swing  
Heavy pile weatherstrip

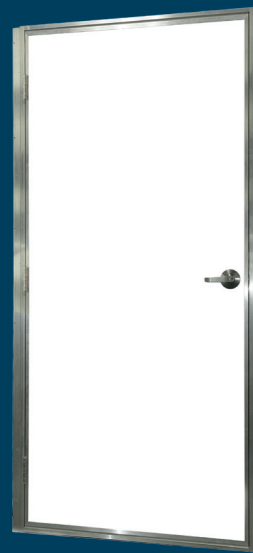
FRAME DEPTHS 3 1/2" only

ANCHORS Standard frame screws  
optional nailing fin for in-swing or out-swing

HINGE PREPS Face mounted with concealed edge

## TESTING

PENDING



**SPECIAL SIZES**  
are available in  
framed edge style  
Series 99 Door  
models.

**Thickness - 1 5/8"**

Call for out to out  
dimensions for  
special sizes.

\* Steel, Aluminum and Fiberglass available

Because of its ongoing commitment to product improvement, Plyco Corporation reserves the right to change, without notice, product specifications, availability, prices and conditions of sale.

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